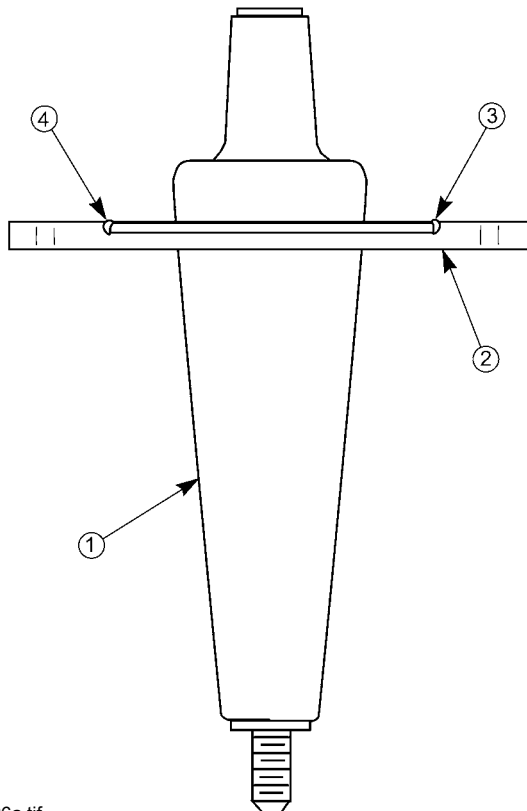


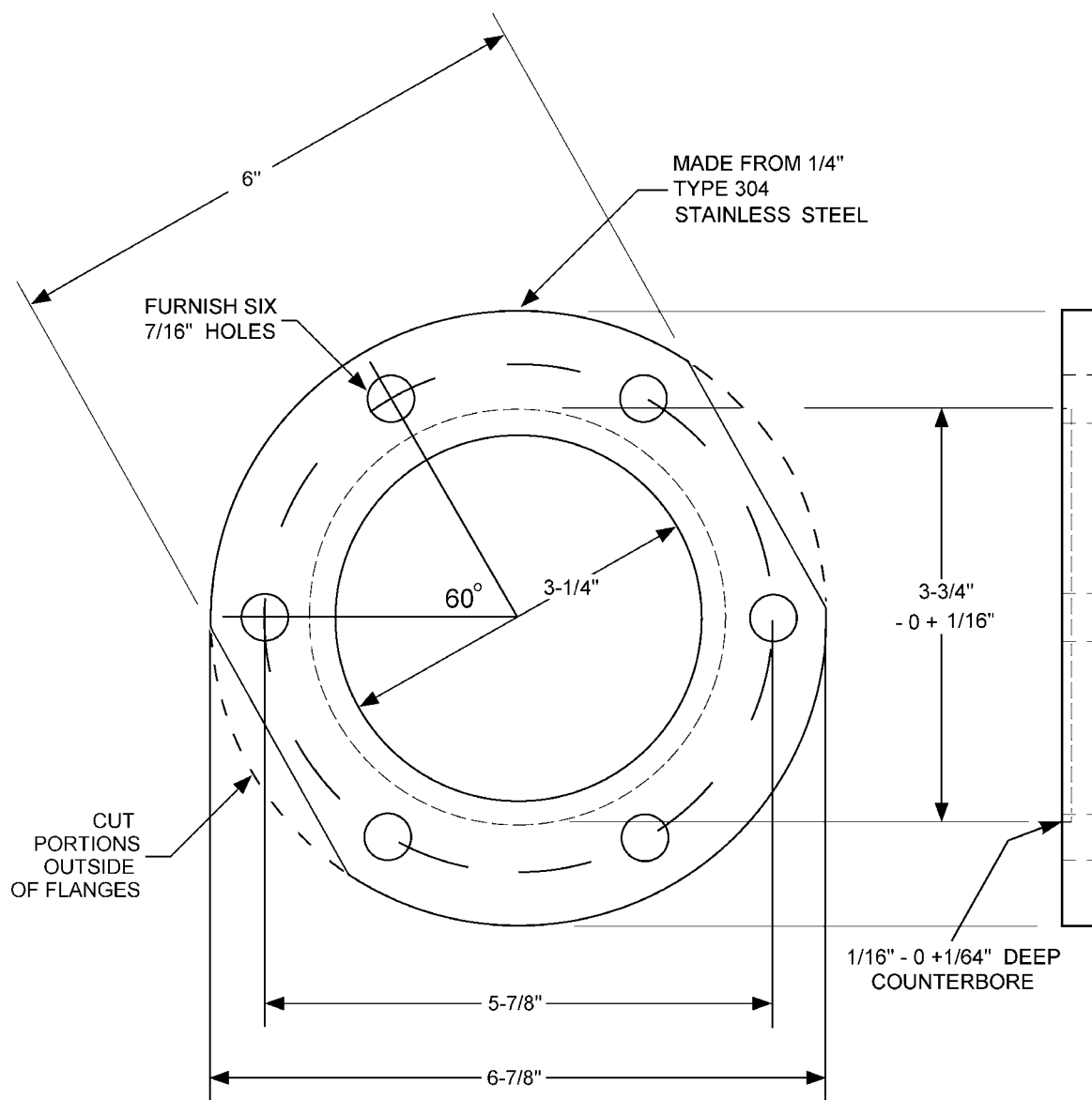
**BUSHING, ADAPTER PLATE AND GASKET
FOR 26 kV SINGLE-PHASE G&W PATR 1802 TERMINATOR REPLACEMENT****BUSHING WITH ADAPTER PLATE****Notes:**

1. 600A straight apparatus bushing - C.L. Stock No. 686392 (Material Standard 6863.1), Elastimold K650-T1.
2. Adapter plate, C. L. Stock No. 686282 (see page 2).
3. Reduce O. D. of welding flange embedded in bushing to 3-3/4" to provide clearance at bolt circle holes of boltable flange.
4. Weld all around stainless steel flange on bushing. Be sure to provide a heat sink while welding to prevent heat damage to the epoxy bushing.
5. Test the weld for leaks in the shop test fixture using *Leak Tec* with nitrogen at 3 lbs. pressure.
6. Perform dielectric test: One minute at 150 percent of rated voltage.
7. Package in plastic bags with gasket.

City Light Shops Made**Stock Unit: EA****Stock Number: 686273**

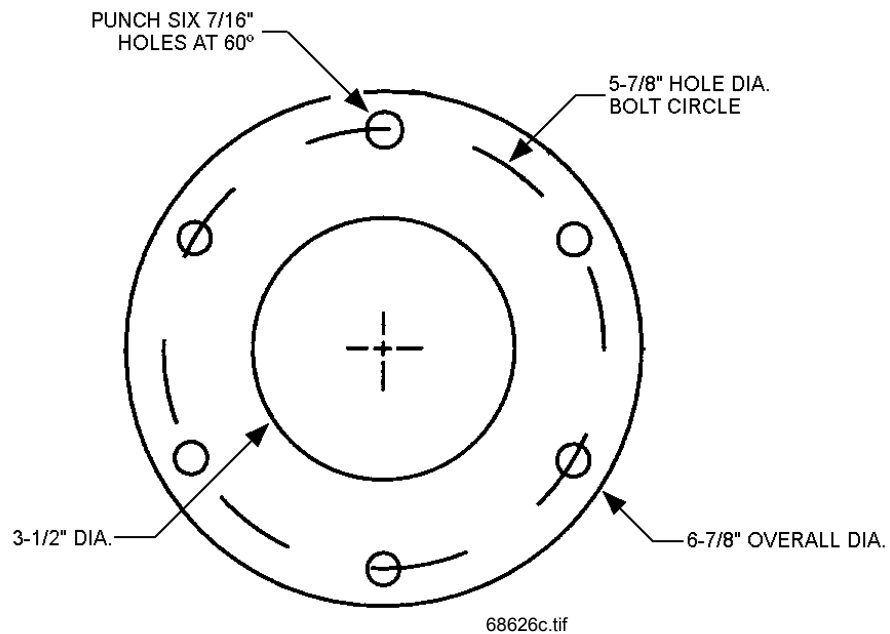
Application: For conversion of G & W PATR 1802 pothead terminations to straight 600 ampere apparatus bushing on 26 kV network transformers and other apparatus. Used with gasket Stock Number: 686281. See Stock Catalog for further information.

ORIGINATOR	STANDARDS COORDINATOR	STANDARDS SUPERVISOR	UNIT DIRECTOR
<i>James L. Horn</i>	<i>Charles L. Shaffer</i>	<i>Al Weinberg</i>	<i>Harold J. J.</i>

MATERIAL STANDARD**ADAPTER PLATE FOR 26 kV SINGLE-PHASE
G&W PATR 1802 TERMINATOR REPLACEMENT****ADAPTER PLATE ONLY**

68626b.tif

Stock Unit: EA
Stock Number: 686282

MATERIAL STANDARD**GASKET FOR 26 KV SINGLE-PHASE
G&W PATR 1802 TERMINATOR REPLACEMENT****GASKET ONLY****Stock Unit:** EA**Gasket Stock Number:** 686281**Gasket Material:**

1/4" thick cork and synthetic rubber (Buna N) composition.

Composition C.L. Stock Number: 727714.

Material Standard: 7276.9